



Door Under Garnish

Installation Manual

This manual describes how to install the Door Under Garnish.

Request

Before installing this product, please ensure to read this manual and carry out proper installation.

⚠ Precautions

1. When installing this product on a car, park the car on a flat place and securely apply the parking brake before carrying out the work.
2. Before starting the installation work, use a neutral detergent (or degreasing agent) and waste cloth to remove dirt adhering to the car's surfaces to which the door under garnish are to be attached, and completely dry the surfaces. Moreover, if sand or mud adheres to the back of the clip insertion holes, etc., then clean the contaminated sections.
3. Install the door under garnish before applying a car body coating treatment. When installing them on a coated car, remove the coating in the areas where the double-sided tape is to be applied before carrying out the installation work.
4. During the installation work, pay careful attention not to damage the car with tools, etc.
5. The purpose of this document is to illustrate explanations common to installation work on the left and right sides. Check the shape of the components to be installed before carrying out the work.
6. When the air temperature is 15°C or lower, use a dryer to warm up this product and the surfaces of the car where the double-sided tape is to be applied to 30°C to 50°C or thereabouts. Avoid using an industrial dryer.
7. The double-sided tape attached to this product does not adhere to the surfaces unless it is adequately pressed. Moreover, reattaching the product significantly reduces the adhesive strength of the tape; therefore, properly position the product before attaching it to the car.
8. The adhesive strength of the double-sided tape gradually increases after it is applied to the car. Avoid washing the car within 24 hours after attachment. When washing and waxing the car are necessary on the day of the attachment, leave the car as is for at least one hour and subsequently cover the door under garnish guards with tape, etc. to prevent water from penetrating into areas where the double-sided tape is applied. Further, be careful not to apply an excessive force to the guards.
9. When blowing air on this product after it is attached to the car, maintain a distance of at least 300 mm between the exhaust port of the blower and the product. Insufficient distance may cause this product to peel.
10. When a car has undergone a body coating treatment including glass coating, this product cannot exhibit its original adhesive performance. Please confirm whether or not a body coating treatment is applied to the car. Moreover, ensure to remove dirt, oil, grease, etc. adhering to the surface on which the product is to be attached, and also ensure to adequately pressure bond it to the car.

<<How to remove a body coating film and confirm the removal>>

- Use a fine-grained compound agent (so as not to affect the car's paint) to rub the coating film off the area on which the product is to be attached.
- After polishing the area, spray water on it. You can confirm that the coating film has been removed when there is no repelling of water on the area.

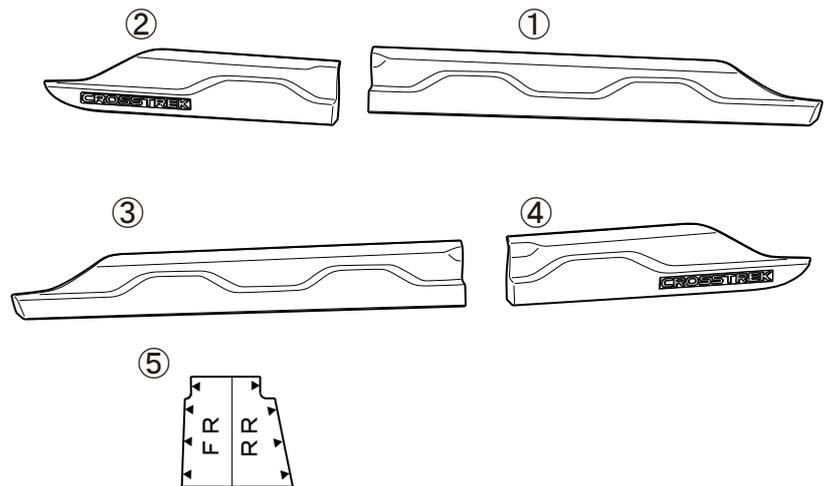
Door Under Garnish

Genuine Part Number : J1010FN800

Applicable Model : 2024MY~ **CROSSTREK**

Components

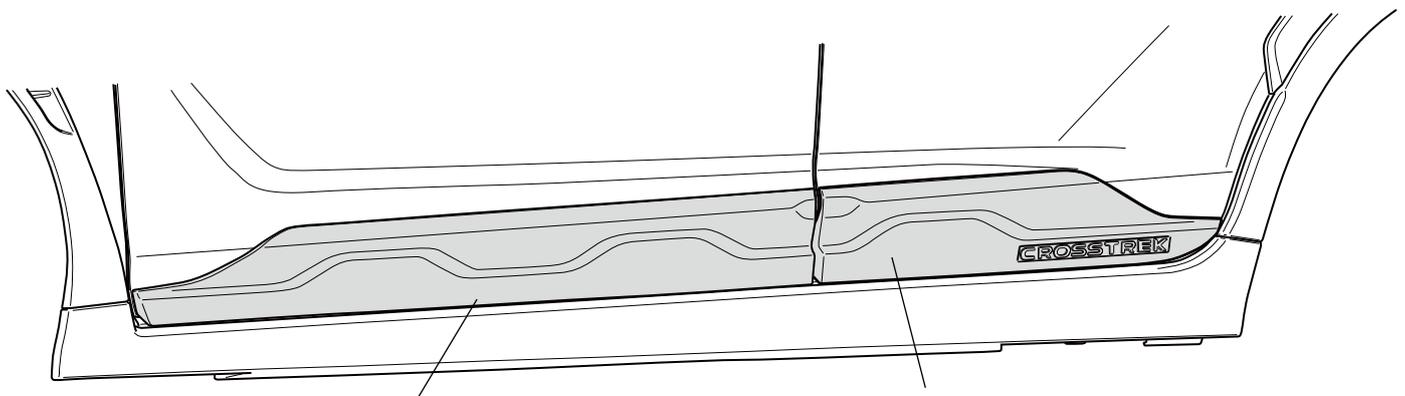
No.	Part Name	Qty
①	Door Under Garnish FR RH	1
②	Door Under Garnish RR RH	1
③	Door Under Garnish FR LH	1
④	Door Under Garnish RR LH	1
⑤	Cross section gauge	1



Tools

- Degreasing agent (recommended nonane)
- Masking tape
- Clean cloth
- Dryer
- Scale

Installation Completion Illustration



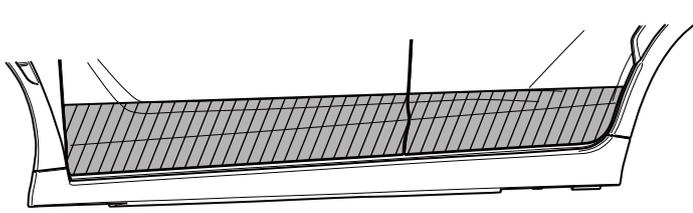
③ Door Under Garnish FR LH

④ Door Under Garnish RR LH

※ Left side of the vehicle

Installation procedure

※ This manual shows the LH side. Do the same for the RH side.



Cleaning and degreasing



1. Cleaning/Degreasing

- (1) Clean, degreas, and dry the shaded area of the Door Panel with a degreasing agent.

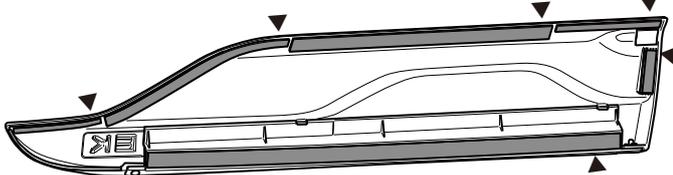
⚠ Caution

If rainwater is attached, wipe it dry with a dry cloth.

Insufficient wiping and drying can cause the product to come off.

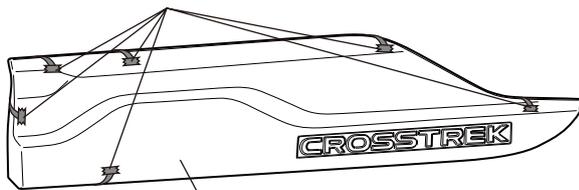
【Back side】

(▼ 6 places)



【Surface side】

Masking tape



④ Door Under Garnish RR LH

2. Preparing to install the Door Under Garnish RR

- (1) Part of the double-sided tape liners on the ④ Door Under Garnish RR LH is peeled off and fixed with masking tape. (▼ 6 places)

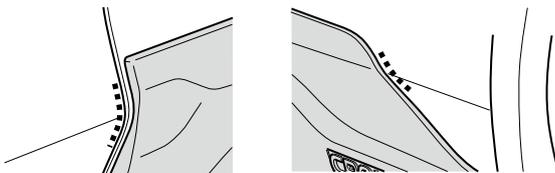
⚠ Caution

Do not peel off the double-sided tape liner more than necessary.

Double-sided tape clings to the vehicle, which hinders positioning.

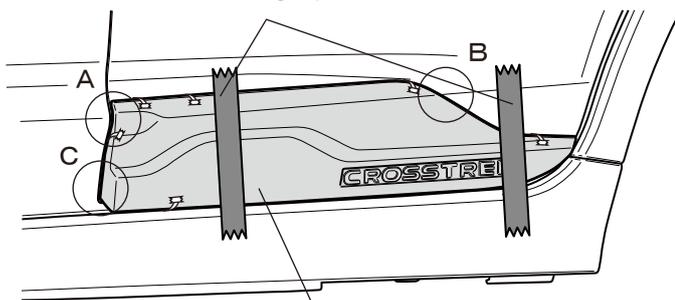
【Part A details】

【Part B details】



Match the shape of the broken line to a certain gap.

Masking tape

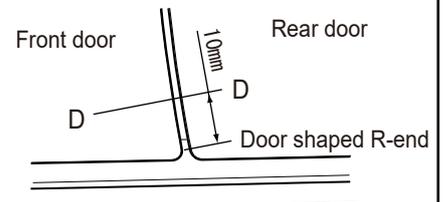


④ Door Under Garnish RR LH

3. Install the Door Under Garnish RR

- (1) Open the front door and temporarily fix the ④ Door Under Garnish RR LH with masking tape according to the rear door shape, referring to the figure on the left.

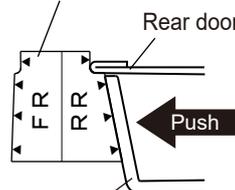
【Part C details】



【Cross section D-D】

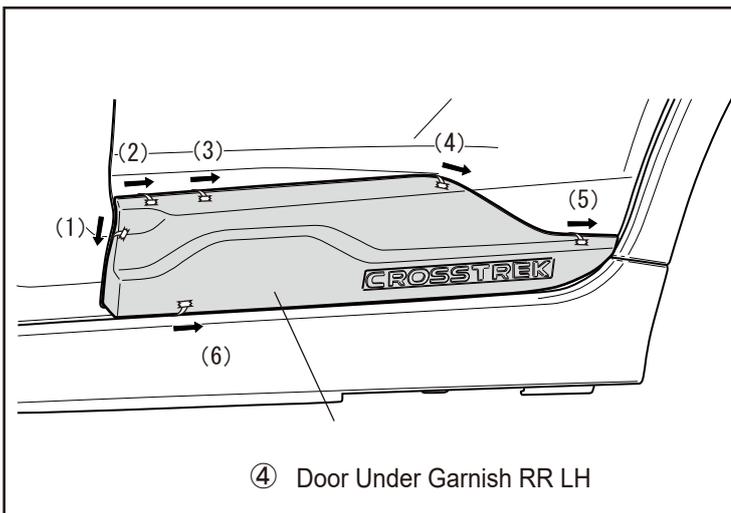
⑤ Cross section gauge

Align the cross section gauge with the rear door. Press the Door Under Garnish to determine the position.



※ For work on the RH side, turn the Cross section gauge over and use it.

④ Door Under Garnish RR LH



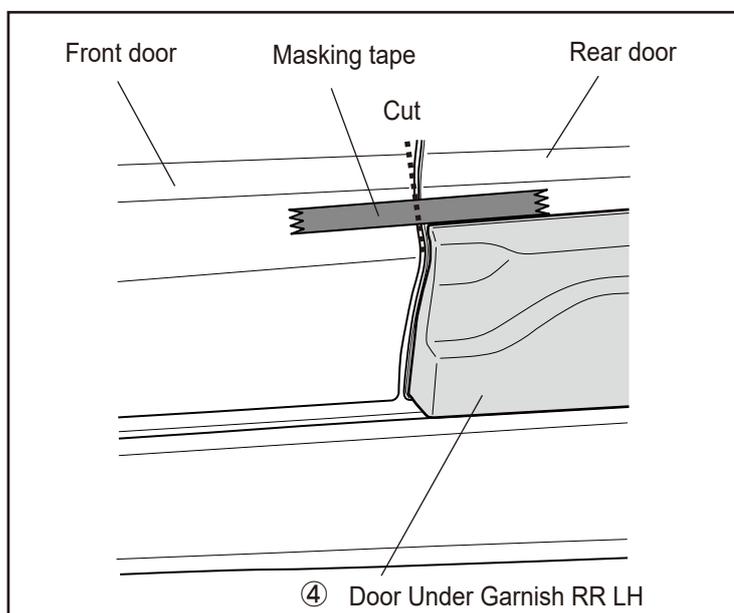
(2) Pull out the double-sided tape liner in the order of (1) to (6) referring to the figure on the left, and crimp it.

! Caution

Please follow the order of removing the release paper. The position may shift during installation.

! Caution

To crimp the double-sided tape, press it with a force of 49N(5kgf) for about 10 seconds.

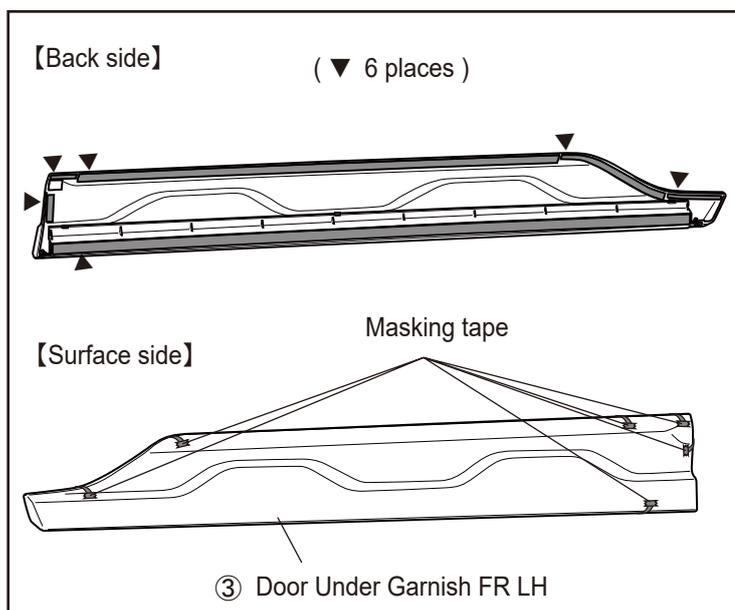


4. Preparing to install the Door Under Garnish FR

(1) Apply masking tape to the top of the ④ Door Under Garnish and cut at the split position of the door.

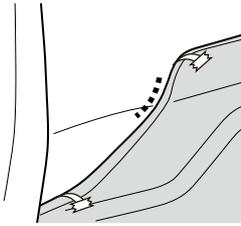
! Caution

Apply masking tape straight.



(2) Part of the double-sided tape liners on the ③ Door Under Garnish FR LH is peeled off and fixed with masking tape. (▼ 6 places)

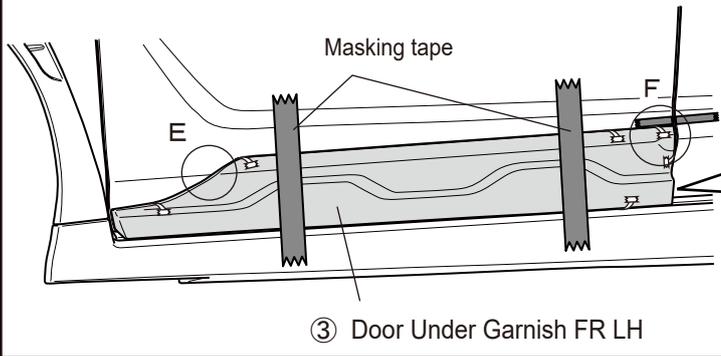
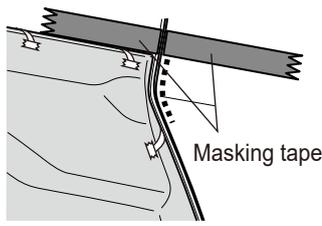
【Part E details】



Match the shape of the broken line to a certain gap.

【Part F details】

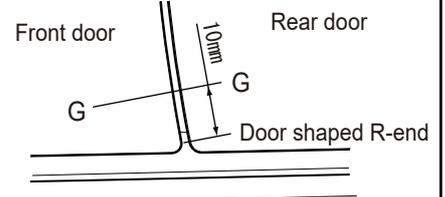
Align the top edge with the masking tape.



5. Install the Door Under Garnish FR

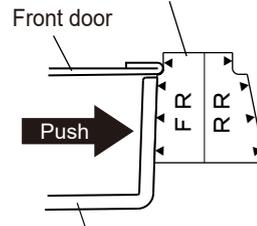
- Open the front door and temporarily fix the ③ Door Under Garnish FR LH with masking tape according to the front door shape, referring to the figure on the left.

【Details of the rear end of the front door】



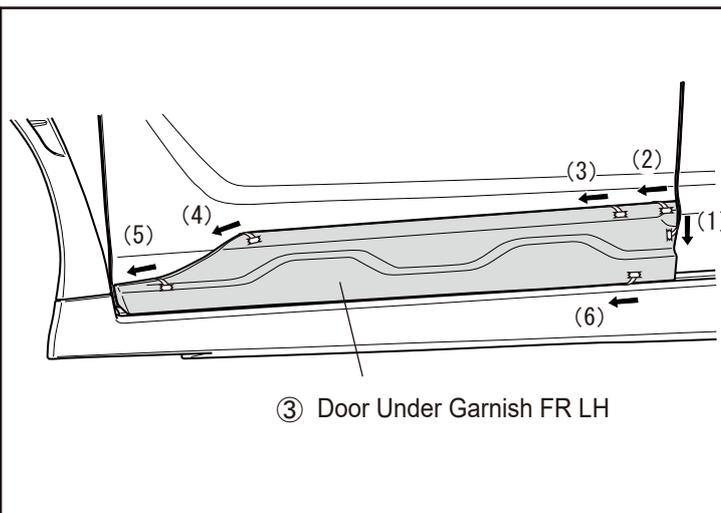
【Cross section G-G】

- Cross section gauge
- Align the cross section gauge with the front door. Press the Door Under Garnish to determine the position.



※ For work on the RH side, turn the Cross section gauge over and use it.

③ Door Under Garnish FR LH



- Pull out the double-sided tape liner in the order of (1) to (6) referring to the figure on the left, and crimp it.

⚠ Caution

Please follow the order of removing the release paper. The position may shift during installation.

⚠ Caution

To crimp the double-sided tape, press it with a force of 49N(5kgf) for about 10 seconds.

This is the end of the work.

⚠ Inspection procedure

Make sure the clips are attached, the adhesion of the double-sided tape, and make sure that there is no rattling.
Make sure there are no scratches or stains.
There shall be no significant gaps or separation.

Revision History

△	Description	Date
00	Initial release	2022/08/01